



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1714
Job Sheet 171190



Part No: 647.1714

Job Qty: 14 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13-07-18 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea		2/17/18	0.00	0.00	Start Up Waterjet		DL 18/02/12
110	Waterjet	14 pcs		2/17/18	0.00	3.74	Waterjet1		DL 18/02/12
120	QC	14 pcs		2/17/18	0.00	0.00	QC2 Waterjet-1		DL 18/02/12
130	QC	14 pcs		2/17/18	0.00	0.00	QC8-1		38
140	Brake NC	14 pcs		2/19/18	0.12	1.26	Brake NC 1		DAS-88 SD
150	QC	14 pcs		2/19/18	0.00	0.00	QC5		38
160	Outsource	14 pcs		2/19/18			ATG001-VC	5	CT 18-3-48
170	Packaging	14 pcs		2/19/18	0.00	0.00	Packaging2		APR 17 2018
180	QC	14 pcs		2/19/18	0.00	0.00	QC5		11
210	Packaging	14 pcs		2/19/18	0.00	0.00	Packaging3-1		DAS 9-89
220	QC21-SA	14 Ea		2/19/18	0.00	0.00	QC21		6 APR 19 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - TRACE LINE FOR BENDING WITH DT9878 T1/ T2

160 - Issue P/O to ATG : 029310 Hard Anodize and Prime as Per Dwg 647.1700 Rev. E

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S.160	7075-T6 Sheet .160	15.3440 sf (1.096 ea)	90-Start up Operation	

Job Allocations

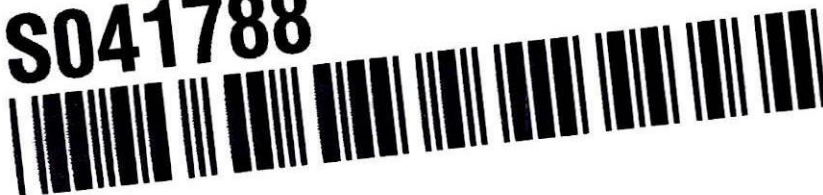
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S.160	15	22	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.323Inches	+ 0.006 - 0.001	0.329 0.322	Diameter
2	Plate	0.201Inches	+ 0.005 - 0.001	0.206 0.200	Diameter
3	Plate	0.098Inches	+ 0.004 - 0.001	0.102 0.097	Diameter
4	Plate	7.094Inches	± 0.010	7.104 7.084	

Plex 1/31/18 9:47 AM Dart.Gagnon.Michelle

DART
AEROSPACE
S041788



Plate

PART NO: 647.1714
Original Serial #: S041788
Revision:
Operation:
Change No:

Start up Operation 02/13/18

Job No: 171190

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DQA:

Date:



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

DAS
53
9-89

Date:

APR 24 2018

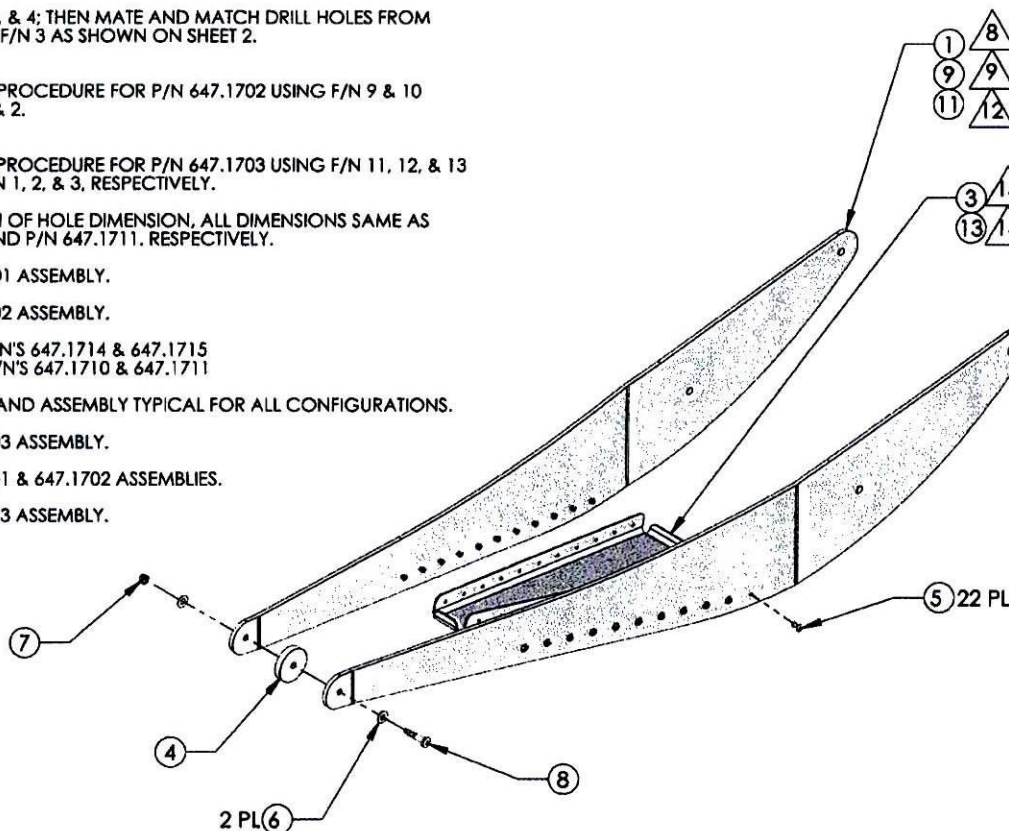
Work Order update only ☐

Work Order: <u>171194</u> Part No. <u>647-1714</u> NCR No. <u>18-6833</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☒ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date: <u>18-04-24</u>		Step #: <u>140</u>		QTY Effective: <u>(1)</u>			MRB (QSI042) Approval DAS 9 9-89 <u>APR 24 2018</u>		
Description Work Order Deviation				Disposition				Completed By	
<u>1 pad crack</u>				<u>Scrap & destruction</u> <u>No replace</u>				<u>18-03-06</u>	
								Lead hand / Supervisor Approval Verification	
								<u>18/03/06</u>	
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☒ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ ☒ Manufacturing Process Misidentified ☐ Past Due ☐				FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☒ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Misabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐				OTHER: ☐	

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NOTES:

- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-250/12.
- 2 MATERIAL: 6061-T6 ALUMINUM BAR IAW AMS-QQ-A-250/11.
- 3 FINISH IAW MPP-172, SECTIONS 2.1, 3.1, & 4.2.
- 4 DEBURR AND BREAK ALL SHARP EDGES.
- 5 IDENTIFY IAW MPP-120.
- 6 P/N 647.1701:
CLAMP F/N 1, 2, & 4; THEN MATE AND MATCH DRILL HOLES FROM F/N 1 & 2 ONTO F/N 3 AS SHOWN ON SHEET 2.
- P/N 647.1702:
FOLLOW SAME PROCEDURE FOR P/N 647.1702 USING F/N 9 & 10 IN PLACE OF 1 & 2.
- P/N 647.1703:
FOLLOW SAME PROCEDURE FOR P/N 647.1703 USING F/N 11, 12, & 13 IN PLACE OF F/N 1, 2, & 3, RESPECTIVELY.
- 7 WITH EXCEPTION OF HOLE DIMENSION, ALL DIMENSIONS SAME AS P/N 647.1710 AND P/N 647.1711, RESPECTIVELY.
- 8 FOR P/N 647.1701 ASSEMBLY.
- 9 FOR P/N 647.1702 ASSEMBLY.
- 10 .323" DIA FOR P/N'S 647.1714 & 647.1715
.257" DIA FOR P/N'S 647.1710 & 647.1711
- 11 RIVET SPACING AND ASSEMBLY TYPICAL FOR ALL CONFIGURATIONS.
- 12 FOR P/N 647.1703 ASSEMBLY.
- 13 FOR P/N 647.1701 & 647.1702 ASSEMBLIES.
- 14 FOR P/N 647.1703 ASSEMBLY.



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	LAST PROTOTYPE REVISION P82		N/C
N/C	INITIAL RELEASE	08/05/09	P. BRAVO
A	INCORPORATED ECN'S 02937 & 03921	06/02/13	P. BRAVO
B	INCORPORATED ECN 03970	07/03/13	P. BRAVO
C	INCORPORATED ECN 04058	08/14/13	P. BRAVO
D	INCORPORATED ECN'S 04679, 04702 & 04964	05/29/15	P. BRAVO
E	INCORPORATED ECN 05352	03/21/16	P. BRAVO

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171150 *cm*

JAN 31 2018

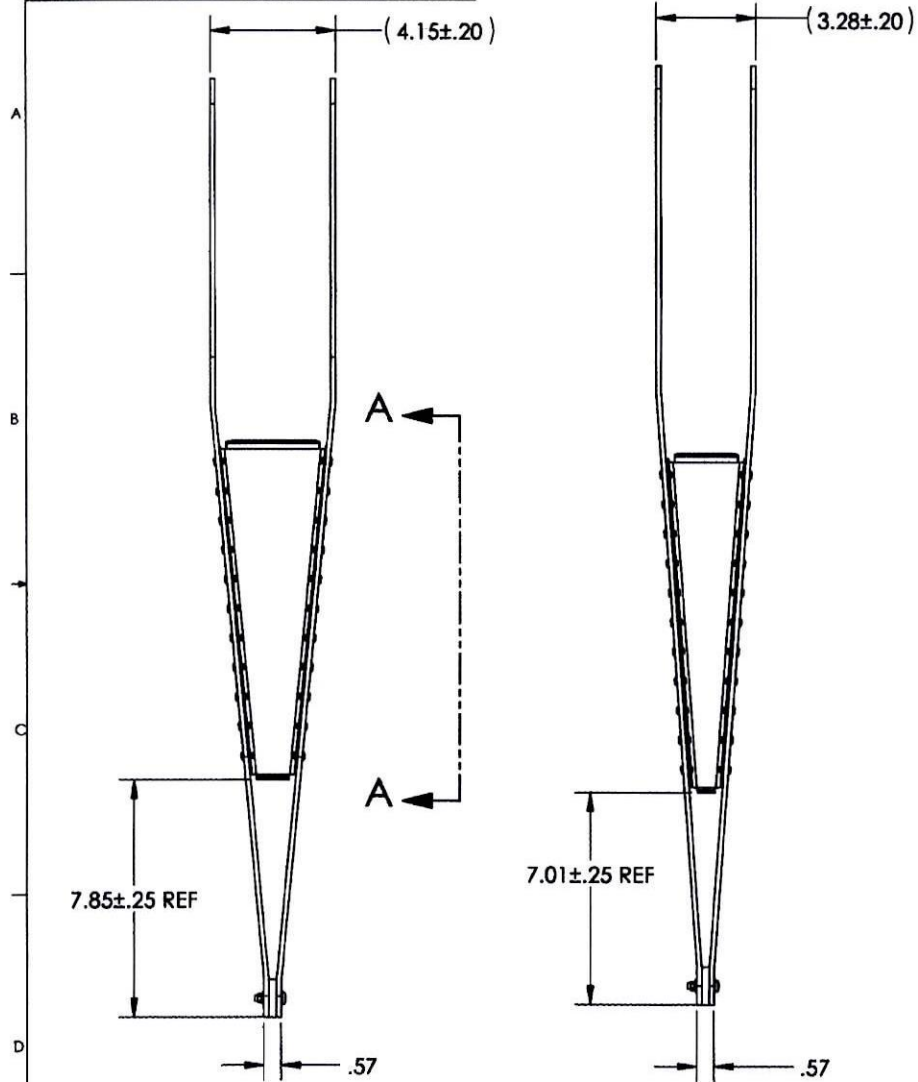
1		13	647.1718	GUSSET		
1		12	647.1717	PLATE		
1		11	647.1716	PLATE		
1	1	10	647.1715	PLATE		
1	1	9	647.1714	PLATE		
1	1	8	601.1622	SCREW	MS27039-1-14	
1	1	7	601.2943	LOCKNUT	MS21042-3	
2	2	6	601.1607	WASHER	NAS1149F0332P	
22	22	5	601.1915	RIVET	CR3213-4-4	
1	1	4	647.1713	SPACER		
1	1	3	647.1712	GUSSET		
	1	2	647.1711	PLATE		
	1	1	647.1710	PLATE		
X			647.1703	SKID DEFLECTOR ASSY		
X			647.1702	SKID DEFLECTOR ASSY		
	X		647.1701	SKID DEFLECTOR ASSY		

QTY		PARTS LIST	
1	647.1703	ORIGINAL DATE 08-04-09	
1	647.1702	DRAWN BY P. BRAVO	
1	647.1701	CHECKED BY P. BRAVO	
1	647.1700	DRAWING APPROVAL P. BRAVO	
1	647.1700	CONTRACT NO.	
1	647.1700	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS .001 2 PLACE DECIMALS .005 ANGLES 1/2°	
1	647.1700	300 CAGE CODE	
1	647.1700	DWG. NO.	
1	647.1700	REV.	
1	647.1700	SCALE NONE	
1	647.1700	SHEET 1 OF 7	

DART 3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760)-724-5300
APICAL INDUSTRIES, INC.
DBA DART AEROSPACE

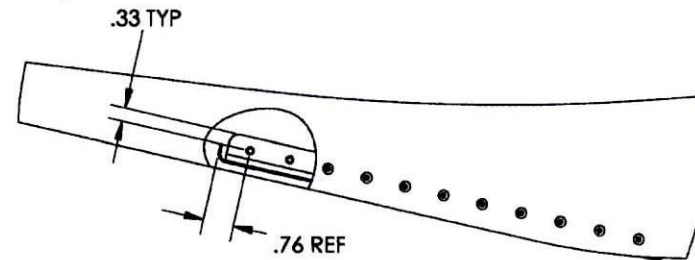
SKID DEFLECTOR ASSY

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647.1701 & 647.1702

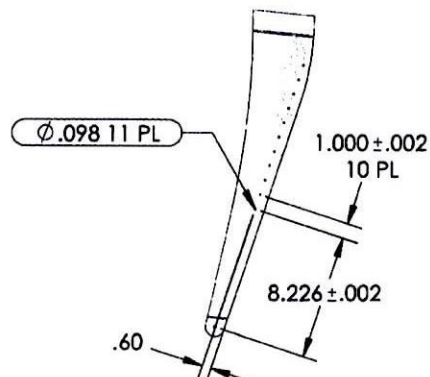
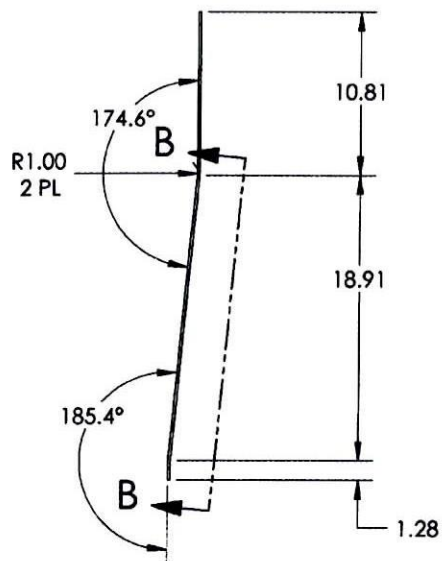
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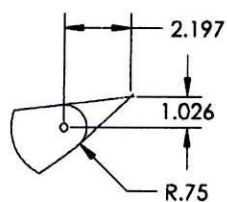
SECTION AA
TYP ALL CONFIGURATIONS

ORIGINAL DATE (M/D/Y) 08/05/09	 DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. DBA DART AEROSPACE			
DRAWN BY S. NIFT		CHECKED J. BRAYD		
DRAWING APPROVAL P. BRAYD		DATE 08/05/09		
CONTRACT NO.				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°				
SCALE NONE		CAGE CODE 07M26	DWG. NO. 647.1700	REV. E
		SHEET 2 OF 7		

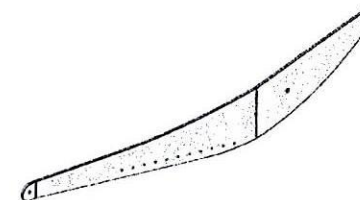
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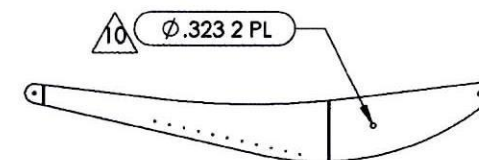
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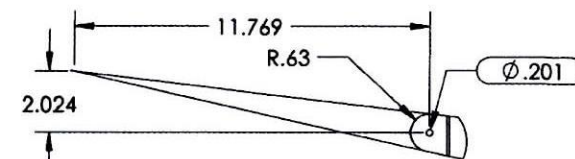
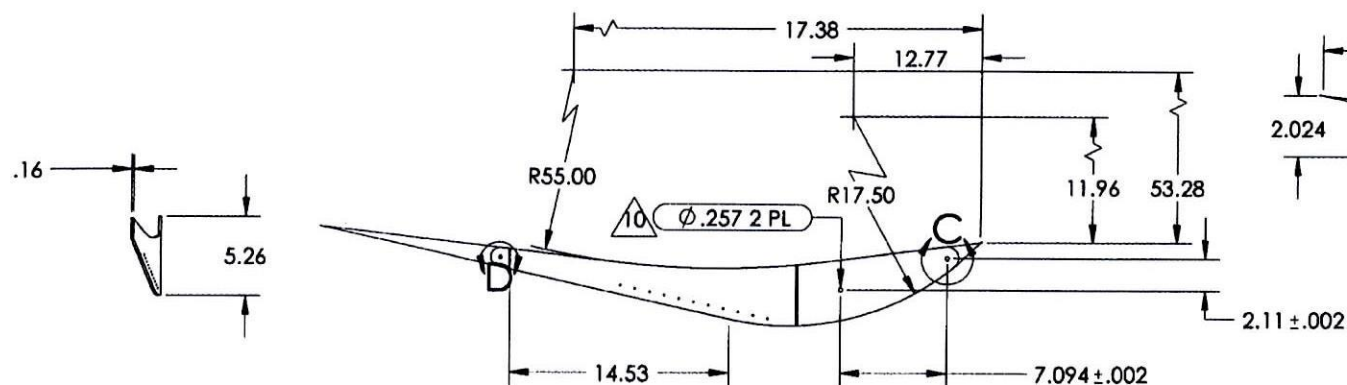
DETAIL C



647.1711 SHOWN
647.1710 OPPOSITE



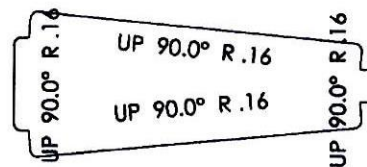
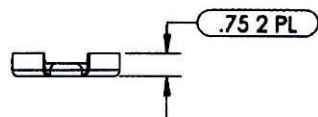
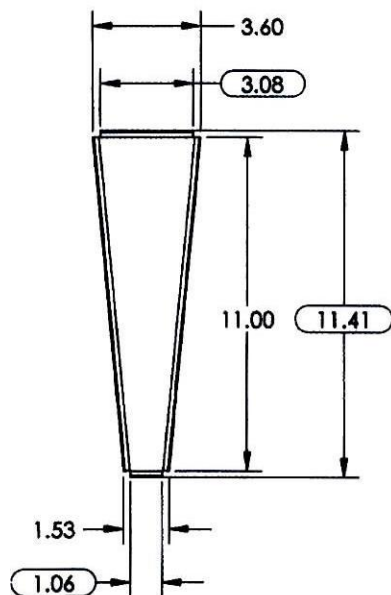
647.1714 SHOWN 
647.1715 OPPOSITE



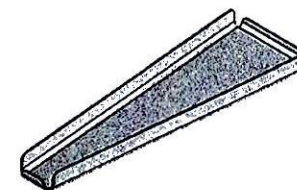
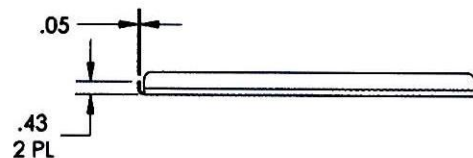
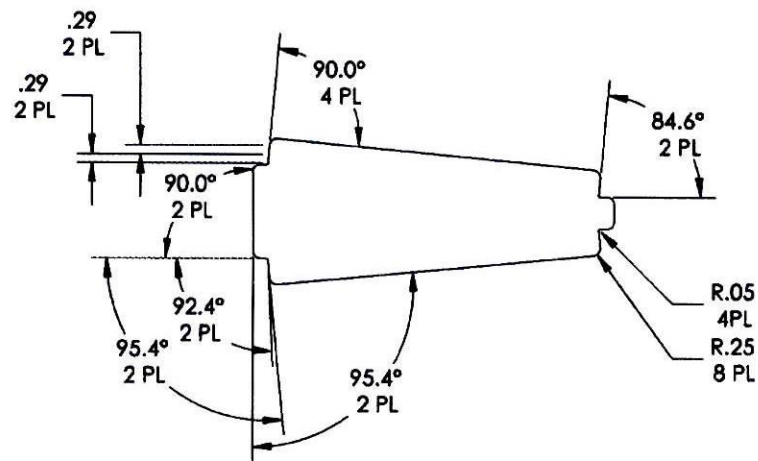
DETAIL D

ORIGINAL DATE (MM-DD-YY)	08-05-09	 DART AEROSPACE AFICAL INDUSTRIES INC. 3030 ENTERPRISE C. SUITE A VISTA, CA 92081 (760)-724-5300	3030 ENTERPRISE C. SUITE A VISTA, CA 92081 (760)-724-5300
DRAWN BY	CHENFEE J. HUI		
DRAWING APPROVAL	J. HUI P. BRAVO		
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1) 3 PLACE DECIMALS ±.001 2) 3 PLACE DECIMALS ±.005 ANGLES ±.01			
		SKID DEFLECTOR ASSY	
SIB	CAGE CODE	QTY	NO.
	07M26	647.1700	
SCALE		1" = 1"	SHEET 3 OF 7

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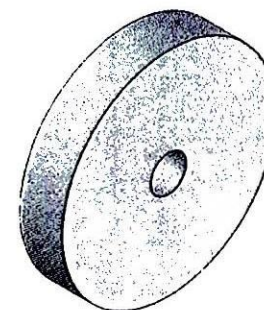
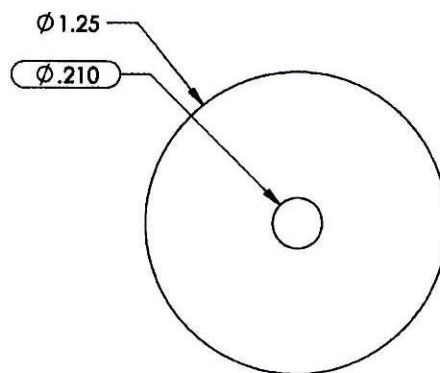
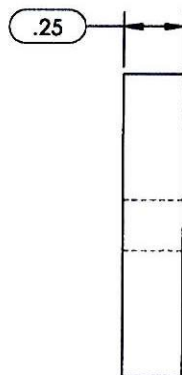
FLAT PATTERN



647.1712

ORIGINAL DATE 08/05/09		3000 ENTERPRISE CT., SUITE A	
DRAWN BY CHICKER		VISTA, CA. 92081	
CHECKED BY P. BRAVO		(760)-724-5300	
DRAWING APPROVAL		APICAL INDUSTRIES, INC.	
BY P. BRAVO		DBA DART AEROSPACE	
DATE 08/05/09		SKID DEFLECTOR ASSY	
CONTRACT NO.		REV.	
UNLESS OTHERWISE SPECIFIED		8 07M26 647.1700 E	
DIMENSIONS ARE IN INCHES		SCALE NONE	SHEET 4 OF 7
TOLERANCES ARE:			
2 PLACE DECIMALS ± .01			
3 PLACE DECIMALS ± .005			
ANGLES ± .5°			

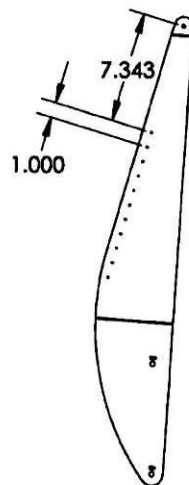
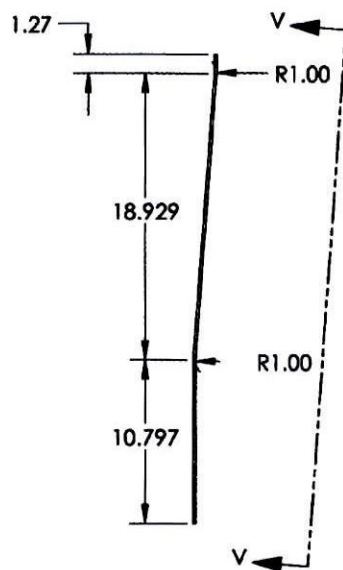
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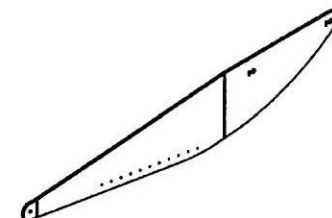
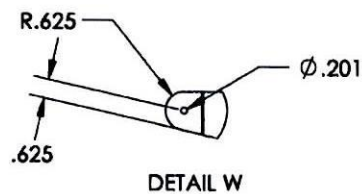
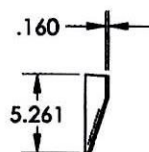
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ORIGINAL DATE 08-05-07		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY S. HEP		CHECKED P. BRAY	
DRAWING APPROVAL A. BRAY		APICAL INDUSTRIES, INC. (DBA) DART AEROSPACE	
CONTRACT NO.		SKID DEFLECTOR ASSY	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		REV B	QAGE CODE 07M26
		DWG. NO. 647.1700	REV. E
		SCALE NONE	SHEET 3 OF 7

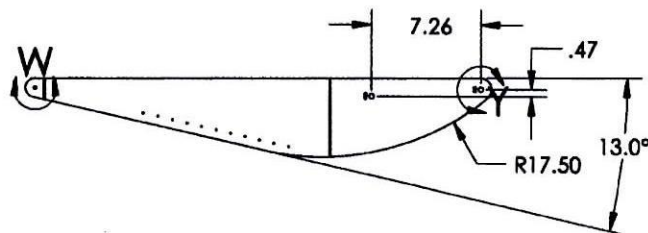
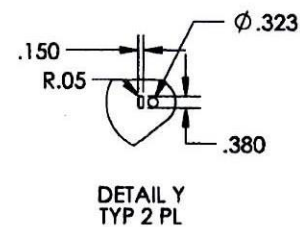
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VIEW V-V

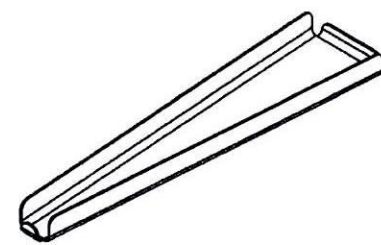
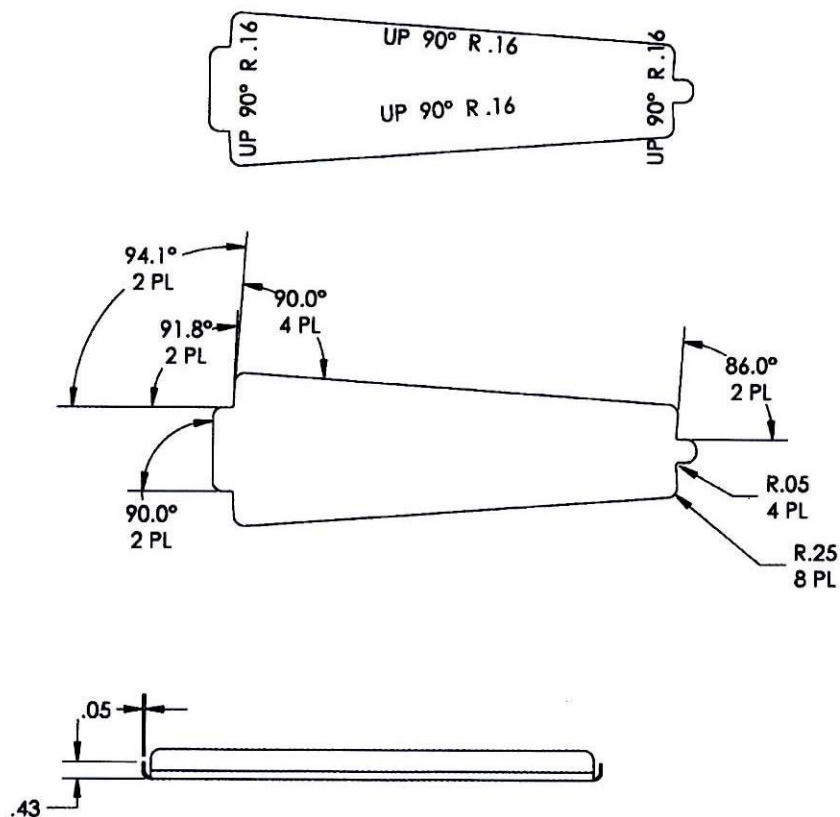
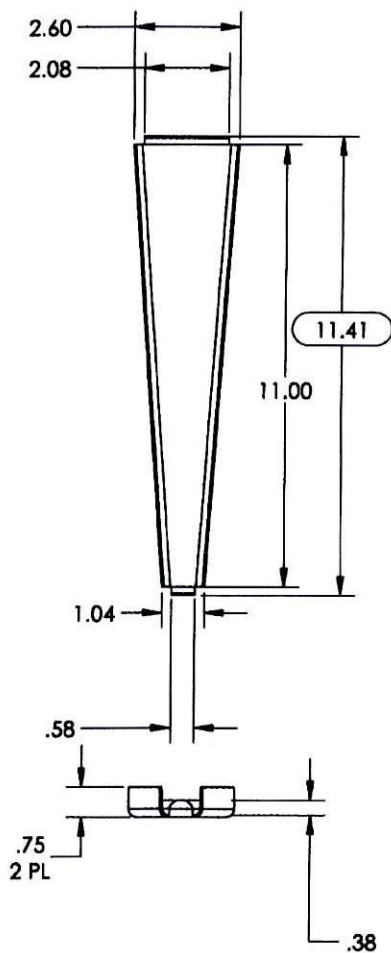


647.1716 SHOWN
647.1717 OPPOSITE



ORIGINAL DATE: 08-05-09	 DART AEROSPACE 3000 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300		
DRAWN BY: L. HUFF			
CHECKED BY: P. BRAVO			
DRAWING APPROVAL: P. BRAVO	APICAL INDUSTRIES INC. DBA DART AEROSPACE		
DESIGNED BY: P. BRAVO			
CONTRACT NO.			
SKID DEFLECTOR ASSY			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°			
SHEET: B	CAGE CODE: 07M26	DWG. NO.: 647.1700	REV: E
SCALE: NONE		SHEET 6 OF 7	

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647.1718

ORIGINAL DATE 08-05-07		DART 3030 ENTERPRISE CT. SUITE A VISTA, CA, 92081 (760)-724-5300	
DRAWN BY 1 HUFF	CHECKED P BRAVO	APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
DRAWING APPROVAL P BRAVO 08/05/07		SKID DEFLECTOR ASSY	
CONTRACT NO.		SER B	REV E
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 ANGLES ± .5°		CAGE CODE 07M26	DWG. NO. 647.1700
SCALE NONE		SHEET 7 OF 7	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039310**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039310
PO Date: 3/14/18
Due Date: 4/18/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174097	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.55/pcs	\$45.30
2	174094	646.3715	Strut Doubler Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
3	170471	646.3716	Gauge Bracket Issue P/O to ATG : _____	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.60/pcs	\$91.20
4	174092	646.3717	Doubler Issue P/O _____ ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.70/pcs	\$46.20
5	174091	646.3718	Custom Washer Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$5.40/pcs	\$64.80
6	174090	646.3719	Doubler Issue P/O _____ ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
7	173241	647.1610	Wiper Deflector Fwd Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per Dwg, 647.1600	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$12.15/pcs	\$97.20
8	168290	647.1710	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$31.70/pcs	\$158.50
9		647.1711	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$31.70/pcs	\$158.50

Plex 4/5/18 3:17 PM dart.tsimiklis.chrisoula

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	171190	647.1714	Plate Issue P/O to ATG : _____ Hard Anodize and Prime as Per Dwg 647.1700 Rev. E	Firmed	4/18/18	10 pcs	0 pcs	10 pcs	\$31.70/pcs	\$317.00
						✓ 10x			AT 18/04/17	
11	171192	647.1715	Plate Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.1700 Rev. E	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$31.70/pcs	\$190.20
						✓ 6x			AT 18/04/16	
12	172770	649.5213	Doubler ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG 649.5200 Rev. A	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$7.90/pcs	\$63.20
						✓ 8x			AT 18/04/17	
13	173986	D5580-1	Shim, Cable Cutter Issue P/O to ATG : _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5580 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	4/18/18	4 pcs	0 pcs	4 pcs	\$12.60/pcs	\$50.40
						✓ 4x			AT 18/04/13	
14	173990	D5584-1	Doubler Issue P/O to ATG : _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5584 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	4/18/18	2 pcs	0 pcs	2 pcs	\$14.15/pcs	\$28.30
						✓ 2x			AT 18/04/13	
15	172990	RBD29905-1	Side Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$9.35/pcs	\$74.80
						✓ 8x			AT 18/04/1	
16	172991	RBD29905-3	Cord Handle -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$9.35/pcs	\$46.75
						✓ 5x				
17	171731	RBT18520-15	Clevis Bracket -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	2 pcs	0 pcs	2 pcs	\$9.35/pcs	\$18.70
						✓ 2x				
Grand Total:										\$1,635.85

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914949

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
9 ea	Part: 647.1714 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22765 PO: PO039310 Line: 10 Rev: E		
6 ea	Part: 647.1715 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22766 PO: PO039310 Line: 11 Rev: E		
12 ea	Part: 646.3716 Gauge Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22742 PO: PO039310 Line: 3 Rev: A		
9 ea	Part: 646.3717 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22743 PO: PO039310 Line: 4 Rev: A		
12 ea	Part: 646.3718 Custom Washer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22744 PO: PO039310 Line: 5 Rev: A		
Made in Canada.			